Full top deck of 1x4 or 1x6 by 43 1/4" exact. Minimum length.
Top boards with a maximum 3/8" spacing between boards.
Minimum length nail (2 1/2"
Full 3/4" material
(3) 2x4x43 1/4" stingers
(4) 1x6x43 1/4" maximum length bottom boards.
(4) 2x4x17" corner cleats installed properly.
Minimum (8) nails per cleat.
Nails used in cleat can be 2 1/2" if nailed from both top and bottom side.
Minimum length of nail 2 1/2" Screw nail, glued, required in hardwood. 2 1/2" ring shank nail, glued, required in soft wood. Nails that protrude must be bent over.
Octagonal template furnished for cleat pattern. Cleat pattern is 40 1/2" face to face centered.
Color Code/Painted -- Red

Paper Systems Inc.

43 "EZ-Bulk" 275 Gal.
Revision #702105.A Eric W.
Scale: 3/4"=1 July 9, 1998