



# PAPERSYSTEMS

## EZ-Bulk 48x40 (Corner Evacuation)



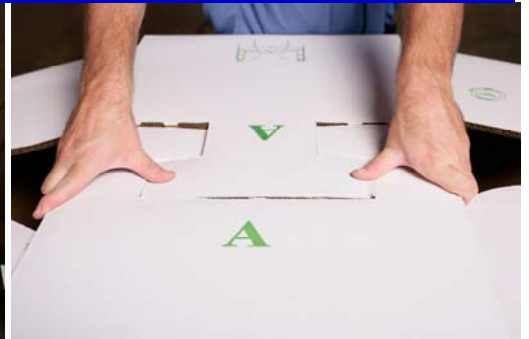
**Arrival**

EZ-Bulk will arrive collated, body and lid. The liners, collars, and edges will arrive on top of the collated bodies/lids.



**Step 1**

Stand the body of the EZ-Bulk so the locking T-Flaps face upward. Use the pallet as a force of resistance to help form the octagon base.



**Step 2**

Fold the four shorter "petal" flaps over first, and then lock the "A" labeled T-Flap together as shown above.



**Step 3**

Use your body as a force of resistance to lock the "B" labeled T-flap. Make sure the flaps are completely engaged.



**Step 4**

Place one hand on the bottom and one along the top edge and flip onto the pallet. Position the container so the evacuation hole is over the corner of the pallet.



**Step 5**

Once the bag liner is installed (see bag liner installation instructions), use the chipboard collar provided to lock the bottom fitment in place prior to filling.



**Step 6**

Assemble lid, using the score lines as a guide, to tuck and fold the edges of the lid in a counter clock wise direction.



**Step 7**

When you come to the last edge, fold in the point and tuck under the remaining flap.



**Finished**

Band the container to the pallet 4 times total; 2 bands each direction vertically. This is marked on the lid of the EZ-Bulk. **MUST** use 3/4" steel banding or equivalent.

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